



VIA FAX

5 November 2012

Attn. Company Announcements Office  
Australian Securities Exchange  
Exchange Centre  
20 Bridge Street  
Sydney, NSW 2000  
Australia  
Fax No. 61 2 9778 0999

Dear Sir/Madam,

**Section 671B Corporations Act 2001  
Form 604 for Arrium Ltd**

1. We enclose one copy of Form 604 in respect of the above company.
2. The report is filed with you in compliance with Section 671B of the Corporations Act 2001.
3. Should you require clarification, please contact the undersigned via email at [chiewzhihao@gic.com.sg](mailto:chiewzhihao@gic.com.sg) or via telephone/fax at (65) 6889 8760/ 6889 8756.
4. Thank you.

Yours faithfully

A handwritten signature in black ink, appearing to read "Chiew Zhihao".

Chiew Zhihao  
Investment Operations Department

Form 604  
Corporations Law  
Section 671B

Notice of change of interests of substantial holder

To Company Name/Scheme                      Arrium Limited  
ACN/ARSN    63 004 410 833

1. Details of substantial holder

Name    Government of Singapore Investment Corporation Pte Ltd (GIC)

ACN/ARSN (if applicable)    N/A

There was a change in the interests of the  
Substantial holder on    1/ 11/2012

The previous notice was given to the company on    7/9/2012  
The previous notice was dated                              11/9/2012

2. Previous and present voting power

The total number of votes attached to all the voting shares in the company or voting interests in the scheme that the substantial holder or an associate (2) had a relevant interest (3) in when last required, and when now required, to give a substantial holding notice to the company or scheme, are as follows:

Class of securities (4)	Previous notice		Present notice	
	Person's votes	Voting power (5)	Person's votes	Voting power (5)
Ordinary Shares	81,539,509	6.06%	95,706,659	7.08%

3. Changes in relevant interests

Particulars of each change in, or change in the nature of, a relevant interest of the substantial holder or an associate in voting securities of the company or scheme, since the substantial holder was last required to give a substantial holding notice to the company scheme are as follows:

Date of Change	Person whose Relevant interest Changed	Nature of Change (6)	Consideration Given in relation To change (7)	Class and Number of Securities Affected	Person's Votes Affected
4 Oct 2012	Government of Singapore Investment Corporation Pte Ltd	Disposal	AUD 0.7275	Less 5,006 shares	5,006
Various dates between 10 Sep 2012 and 1 Nov 2012	Government of Singapore Investment Corporation Pte Ltd	Acquisition	Various prices between AUD 0.524 and AUD 0.859	Additional 13,534,359 shares	13,534,359
18 Oct 2012	Government of Singapore Investment Corporation Pte Ltd	Stock dividend	NA	Additional 637,797 shares	637,797

## 4. Present relevant interests

Particulars of each relevant interest of the substantial holder in voting securities after the change are as follows:

Holder of relevant interest	Registered holder of securities	Person entitled to be registered as holder (8)	Nature of relevant interest (6)	Class and Number of securities	Person's votes
Government of Singapore Investment Corporation Pte Ltd	Citicorp Nominees Pty Limited	Government of Singapore Investment Corporation Pte Ltd	Relevant interest under section 608(1)(a).	Ordinary Shares 95,706,659	7.08%

## 5. Changes in association

The persons who have become associates (2) of, ceased to be associates of, or have changed the nature of their association (9) with, the substantial holder in relation to voting interests in the company or scheme are as follows:

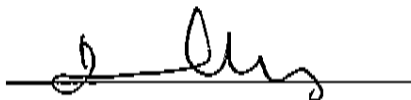
Name and ACN/ARSN (if applicable)	Nature of association
NA	NA

## 6. Addresses

The addresses of persons named in this form are as follows:

Name	Address
Government of Singapore Investment Corporation Pte Ltd	168 Robinson Road, #37-01, Capital Tower, Singapore 068912

Signature

Signature 

Name Deanna Ong Aun Nee  
Company Secretary

5/11/2012

date

**DIRECTIONS**

- (1) If there are a number of substantial holders with similar or related relevant interests (eg. a corporation and its related corporations, or the manager and trustee of an equity trust), the names could be included in an annexure to the form. If the relevant interest of a group of persons are essentially similar, they may be referred to throughout the form as a specifically named group if the membership of each group, with the names and addresses of members is clearly set out in paragraph 6 of the form.
  - (2) See the definition of "associate" in section 9 of the Corporations Law.
  - (3) See the definition of "relevant interest" in sections 608 and 671B (7) of the Corporations Law.
  - (4) The voting shares of a company constitute one class unless divided into separate classes.
  - (5) The person's votes divided by the total votes in the body corporate or scheme multiplied by 100.
  - (6) Include details of:
    - (a) any relevant agreement or other circumstances because of which the change in relevant interest occurred. If subsection 671B(4) applies, a copy of any document setting out the terms of any relevant agreement, and a statement by the person giving full and accurate details of any contract, scheme or arrangement, must accompany this form, together with a written statement certifying this contract, scheme or arrangement; and
    - (b) any qualification of the power of a person to exercise, control the exercise of, or influence the exercise of, the voting powers or disposal of the securities to which the relevant interest relates (indicating clearly the particular securities to which the qualification applies).
- See the definition of "relevant agreement" in section 9 of the Corporations Law.
- (7) Details of the consideration must include any and all benefits, money and other, that any person from whom a relevant interest was acquired has, or may, become entitled to receive in relation to that acquisition. Details must be included even if the benefit is conditional on the happening or not of a contingency. Details must be included of any benefit paid on behalf of the substantial holder or its associate in relation to the acquisitions, even if they are not paid directly to the person from whom the relevant interest was acquired.
  - (8) If the substantial holder is unable to determine the identity of the person (eg. If the relevant interest arises because of an option) write "unknown".
  - (9) Give details, if appropriate, of the present association and any change in that association since the last substantial holding notice.